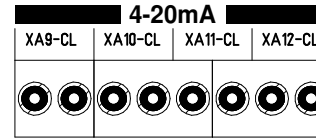


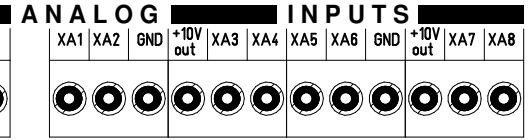
X1 = $\overline{D31}$ X5 = $\overline{D27}$ X9 = $\overline{D23}$ X13 = $\overline{D35}$
 X2 = $\overline{D30}$ X6 = $\overline{D26}$ X10 = $\overline{D22}$ X14 = $\overline{D34}$
 X3 = $\overline{D29}$ X7 = $\overline{D25}$ X11 = $\overline{D37}$ X15 = $\overline{D33}$
 X4 = $\overline{D28}$ X8 = $\overline{D24}$ X12 = $\overline{D36}$ X16 = $\overline{D32}$

Note: Digital Inputs are inverted (no signal reads HIGH)



XA9-CL = A8
 XA10-CL = A9
 XA11-CL = A10
 XA12-CL = A11

4mA reads 205, 20mA reads 1023



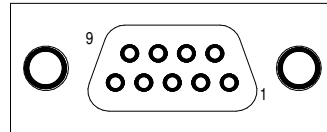
XA1 = A0 XA5 = A4
 XA2 = A1 XA6 = A5
 XA3 = A2 XA7 = A6
 XA4 = A3 XA8 = A7

5V reads 511, 10V reads 1023

PLC 500-24

V1.0

RS232



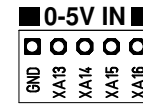
2 = RX1
 3 = TX1
 5 = GND
 7 = RX2
 8 = TX2

IO0 = D10
 IO2 = D11



CS = D53
 CLK = D52
 DI = D51
 DO = D50

XA13 = A15
 XA14 = A14
 XA15 = A13
 XA16 = A12



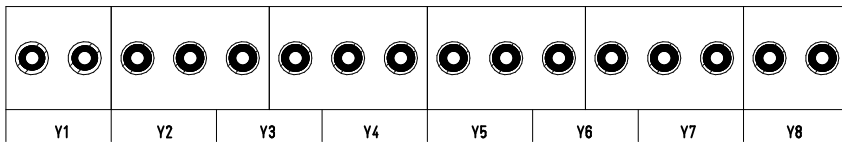
Attention: Unprotected MCU pins!
 2.5V reads 511, 5V reads 1023

Y1 = D42 Y5 = D46
 Y2 = D43 Y6 = D47
 Y3 = D44 Y7 = D48
 Y4 = D45 Y8 = D49

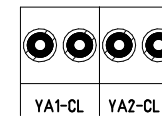
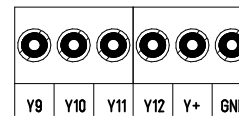
Y9 = D38
 Y10 = D39
 Y11 = D40
 Y12 = D41

127 causes 5V, 255 causes 10V
 0 causes 4mA, 255 causes 20mA

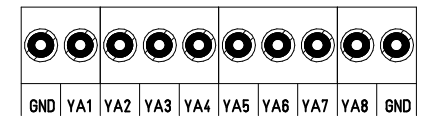
YA1 = D2 YA5 = D6
 YA2 = D3 YA6 = D7
 YA3 = D4 YA7 = D8
 YA4 = D5 YA8 = D9



DIGITAL OUTPUTS



4-20mA



ANALOG OUTPUTS